

View Online at <https://aerobasegroup.com/nsn/5310-01-006-9016>

**Hole Diameter:**

Between 0.660 inches and 0.680 inches

**Outside Diameter:**

Between 0.846 inches and 0.866 inches

**External Straight Key Width:**

Between 0.090 inches and 0.110 inches

**Overall Distance Including Keys:**

Between 1.100 inches and 1.120 inches

**External Key Quantity:**

4

**Material Thickness:**

0.025 inches

**Hardness Rating:**

Between 32.0 rockwell c and 36.0 rockwell c

**Angle Between First And Second Key:**

79.0 degrees

**Angle Between Second And Third Key:**

64.0 degrees

**Angle Between Third And Fourth Key:**

99.0 degrees

**Surface Finish:**

63.0 microinches all surfaces

**Special Features:**

2 internal keys are straight and 180 degrees apart, 0.102 in. Wide, 0.237 in. From centerline to top of internal keys, washer bent to an height of 0.053 in. Min 0.079 in. Max

**Heat Treatment:**

Quenched and tempered

**Material:**

Steel comp 4130

**Material Specification:**

Ams 6350 assn standard single material response

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

+16-te5, class 1, 99207 mfr ref single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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