

View Online at <https://aerobasegroup.com/nsn/5310-01-006-9016>

Hole Diameter:

Between 0.660 inches and 0.680 inches

Outside Diameter:

Between 0.846 inches and 0.866 inches

External Straight Key Width:

Between 0.090 inches and 0.110 inches

Overall Distance Including Keys:

Between 1.100 inches and 1.120 inches

External Key Quantity:

4

Material Thickness:

0.025 inches

Hardness Rating:

Between 32.0 rockwell c and 36.0 rockwell c

Angle Between First And Second Key:

79.0 degrees

Angle Between Second And Third Key:

64.0 degrees

Angle Between Third And Fourth Key:

99.0 degrees

Surface Finish:

63.0 microinches all surfaces

Special Features:

2 internal keys are straight and 180 degrees apart, 0.102 in. Wide, 0.237 in. From centerline to top of internal keys, washer bent to an height of 0.053 in. Min 0.079 in. Max

Heat Treatment:

Quenched and tempered

Material:

Steel comp 4130

Material Specification:

Ams 6350 assn standard single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

+16-te5, class 1, 99207 mfr ref single treatment response

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A022b0