

View Online at <https://aerobasegroup.com/nsn/5310-01-047-7918>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Head Style:**

Flat keyed

**Head Diameter:**

Between 0.650 inches and 0.680 inches

**Key Length:**

0.102 inches

**Head Height:**

0.062 inches

**Nut Style:**

Blind rivet w/smooth round shank

**Nut Diameter:**

Between 0.409 inches and 0.413 inches

**Nut Length:**

Between 0.922 inches and 0.952 inches

**Err Default:**

+0.200/+0.275 inches

**Shank End Type:**

Open

**Thread Series:**

Unc

**Thready Qty Per Inch (tpi):**

18

**Thread Size:**

0.3125 inches

**Material:**

Steel comp 1108 or steel comp 1110

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 3 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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