

View Online at <https://aerobasegroup.com/nsn/5310-01-055-8419>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Head Style:**

Flat keyed

**Head Diameter:**

Between 0.391 inches and 0.421 inches

**Key Length:**

0.023 inches

**Head Height:**

0.038 inches

**Nut Style:**

Blind rivet w/smooth round shank

**Nut Diameter:**

Between 0.246 inches and 0.250 inches

**Nut Length:**

Between 0.516 inches and 0.546 inches

**Err Default:**

+0.010/+0.080 inches

**Shank End Type:**

Open

**Thread Series:**

Unf

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Material:**

Steel comp 1108 or steel comp 1110

**Material Specification:**

66 federal standard all material responses

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, class 3 federal specification single treatment response

**Specification Data:**

96906-ms27130 government standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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