

View Online at <https://aerobasegroup.com/nsn/5310-01-103-8840>

**Hole Diameter:**

Between 0.601 inches and 0.616 inches

**Outside Diameter:**

Between 0.812 inches and 0.827 inches

**Internal Prebent Key Length:**

Between 0.062 inches and 0.093 inches

**External Prebent Key Width:**

Between 0.110 inches and 0.120 inches

**Internal Prebent Key Width:**

Between 0.110 inches and 0.120 inches

**Overall Distance Including Keys:**

Between 1.0935 inches and 1.1560 inches

**External Key Quantity:**

11

**Material Thickness:**

0.042 inches

**Criticality Code Justification:**

Zzzy

**Heat Treatment:**

Annealed

**Material:**

Stainless steel

**Material Specification:**

Aisi assn standard single material response

**Special Test Features:**

Special quality control testing

**Style Designator:**

Key

**Test Data Document:**

81349-mil-p-23199 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Departure From Cited Document:**

As modified by material

**Reference Number Differentiating Characteristics:**

As differentiated by material which must conform to ships parts control center special quality control provisions and certified free from mercury contamination

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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