

View Online at <https://aerobasegroup.com/nsn/5310-01-124-1270>

Hole Diameter:

Between 0.192 inches and 0.195 inches

Shoulder Diameter:

Between 0.615 inches and 0.620 inches

Outside Diameter:

Between 0.985 inches and 0.990 inches

Recess Diameter:

Between 0.218 inches and 0.234 inches

Shoulder Height:

Between 0.115 inches and 0.130 inches

Material Thickness:

Between 0.120 inches and 0.125 inches

Recess Angle:

Between 85.0 degrees and 95.0 degrees

Surface Finish:

64.0 microinches all surfaces

Special Features:

Chamfer outside left corner and outside right corner of flange 0.030 in. By 45 deg

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Ss8435, fscm 78286 mfr ref single treatment response

Style Designator:

Shouldered and recessed both sides

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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