

View Online at <https://aerobasegroup.com/nsn/5310-01-144-6283>

Thread Pitch Diameters:

+2.2139/+2.2189 inches

Thread Direction:

Right-hand

Counterbore Diameter:

2.927 inches nut and 2.947 inches nut

Small End Diameter:

Between 2.780 inches and 2.800 inches

Drive Point Depth:

0.143 inches

Nut Diameter:

Between 3.137 inches and 3.157 inches

Nut Thickness:

Between 0.460 inches and 0.480 inches

Drive Point Width:

Between 0.180 inches and 0.200 inches

Drive Point Quantity:

23

Nut Counterbore Depth:

0.181 inches nut and 0.196 inches nut

Thread Series:

Uns

Thready Qty Per Inch (tpi):

18

Hardness Rating:

Between 32.0 rockwell c and 36.0 rockwell c

Thread Size:

2.250 inches

Countersink Angle:

118.0 degrees both ends and 122.0 degrees both ends

Material:

Steel comp 4130 or steel comp 4340

Material Specification:

Mil-t-6736 military specification 1st material response or mil-s-6758 military specification 1st material response or ams 6415 assn standard
2nd material response

Surface Treatment:

Phosphate zinc

Surface Treatment Specification:

Dod-p-16232, ty z, cl 4 military specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A021a0

Mil-std (military Standard):

Mil-t-6736 spec.