

View Online at <https://aerobasegroup.com/nsn/5310-01-144-7390>

Outside Diameter:

Between 3.493 inches and 3.513 inches

External Straight Key Width:

Between 0.150 inches and 0.170 inches

Internal Straight Key Width:

Between 0.290 inches and 0.300 inches

Overall Distance Including Keys:

Between 3.659 inches and 3.679 inches

External Key Quantity:

4

Internal Key Quantity:

1

Material Thickness:

Between 0.071 inches and 0.079 inches

Hardness Rating:

Between 32.0 rockwell c and 36.0 rockwell c

Surface Finish:

63.0 microinches top

Product Name:

Navy special project

Special Features:

5external keys 90 degrees apart and offset 13 degrees 57 min 56 sec from center line of external key and angle between first and second key from center line 86 degrees 53 min 48 sec and angle between third and fourth key from center line 86 degrees 53 min 48 sec

Material:

Steel comp 4130 or steel comp 4340

Material Specification:

Mil-s-18729 military specification 1st material response or ams 6415 assn standard 2nd material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Dod-p-16232 military specification single treatment response

Style Designator:

Key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A022b0

Mil-std (military Standard):

Mil-s-18729 spec.