

View Online at <https://aerobasegroup.com/nsn/5310-01-147-4911>

**Hole Diameter:**

Between 3.988 inches and 4.018 inches

**Outside Diameter:**

Between 4.812 inches and 4.857 inches

**Internal Prebent Key Length:**

Between 0.250 inches and 0.312 inches

**External Prebent Key Width:**

Between 0.298 inches and 0.328 inches

**Internal Prebent Key Width:**

Between 0.313 inches and 0.353 inches

**Overall Distance Including Keys:**

5.500 inches

**External Key Quantity:**

19

**Material Thickness:**

Between 0.088 inches and 0.100 inches

**Hardness Rating:**

Between 50.0 brinell and 81.0 brinell

**Heat Treatment:**

Annealed

**Material:**

Steel comp 1010 or steel comp 1012 or steel comp 1015 or steel comp 1016 or steel comp 1017 or steel comp 1018 or steel comp 1019 or steel comp 1020 or steel comp 1021 or steel comp 1022 or steel comp 1023 or steel comp 1524 or steel comp 1025 or steel comp 1026 or steel comp 1527 or steel comp 1029 or steel comp 1030 or steel comp 1035

**Material Specification:**

66 federal standard all material responses

**Surface Treatment:**

Zinc and chromate or cadmium and chromate

**Surface Treatment Specification:**

Qq-z-325, type 2, cl 3 federal specification 1st treatment response or qq-p-416, type 2, cl 3 federal specification 2nd treatment response

**Style Designator:**

Key

**Specification Or Standard:**

1 type and 1 class

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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