

View Online at <https://aerobasegroup.com/nsn/5310-01-180-1738>

**Hole Diameter:**

4.560 inches

**Outside Diameter:**

5.500 inches

**Internal Key Quantity:**

6

**Material Thickness:**

Between 0.312 inches and 0.317 inches

**Criticality Code Justification:**

Feat

**Surface Finish:**

63.0 microinches top

**Special Features:**

Heat treat to 190,000 psi-uts; primer and enamel applied to od only; chrome plate omitted on id

**Material:**

Steel comp 4340

**Material Specification:**

Mil-s-8844 cl 1 military specification single material response

**Surface Treatment:**

Cadmium and chromium and primer and enamel

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 1 federal specification 1st treatment response and qq-c-320 cl 2 federal specification 2nd treatment response and mil-p-23377 military specification 3rd treatment response and mil-c-83286 military specification 4th treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A022b0

**Mil-std (military Standard):**

Mil-s-8844 spec.