

View Online at <https://aerobasegroup.com/nsn/5310-01-180-1738>

Hole Diameter:

4.560 inches

Outside Diameter:

5.500 inches

Internal Key Quantity:

6

Material Thickness:

Between 0.312 inches and 0.317 inches

Criticality Code Justification:

Feat

Surface Finish:

63.0 microinches top

Special Features:

Heat treat to 190,000 psi-uts; primer and enamel applied to od only; chrome plate omitted on id

Material:

Steel comp 4340

Material Specification:

Mil-s-8844 cl 1 military specification single material response

Surface Treatment:

Cadmium and chromium and primer and enamel

Surface Treatment Specification:

Qq-p-416 type 2 cl 1 federal specification 1st treatment response and qq-c-320 cl 2 federal specification 2nd treatment response and mil-p-23377 military specification 3rd treatment response and mil-c-83286 military specification 4th treatment response

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A022b0

Mil-std (military Standard):

Mil-s-8844 spec.