

View Online at <https://aerobasegroup.com/nsn/5310-01-197-0633>

Thread Class:

2b

Thread Direction:

Right-hand

Pilot Diameter:

Between 0.177 inches and 0.181 inches

Pilot Length:

Between 0.095 inches and 0.105 inches

Counterbore Diameter:

0.144 inches boss and 0.148 inches boss

Nut Style:

Clinch

Nut Diameter:

Between 0.245 inches and 0.255 inches

Nut Height:

0.225 inches

Nut Counterbore Depth:

0.095 inches boss and 0.105 inches boss

Thread Series:

Unc

Thready Qty Per Inch (tpi):

40

Thread Size:

0.112 inches

Countersink Angle:

100.0 degrees both ends

Special Features:

Knurled boss, 0.030 in. Min, 0.035 in. Maximum lg, 0.201 in. Dia; 0.175 in. Lg csk

Material:

Steel comp 304

Surface Treatment:

Passivate

Surface Treatment Specification:

3608009-0001, fscm 27914 mfr ref single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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