

View Online at <https://aerobasegroup.com/nsn/5310-01-209-7975>

Hole Diameter:

Between 2.230 inches and 2.250 inches

Outside Diameter:

Between 2.627 inches and 2.647 inches

External Straight Key Width:

Between 0.150 inches and 0.170 inches

Internal Straight Key Width:

Between 0.290 inches and 0.300 inches

Distance From Centerline To Top Of Internal Key:

Between 0.915 inches and 0.925 inches

Overall Distance Including Keys:

Between 2.772 inches and 2.792 inches

External Key Quantity:

4

Internal Key Quantity:

2

Material Thickness:

Between 0.066 inches and 0.074 inches

Hardness Rating:

Between 32.0 rockwell c and 36.0 rockwell c

Surface Finish:

63.0 microinches top

Special Features:

External keys 90 degrees apart and offset 19 degrees 17 min 8 sec from center line of external keys and angle between first and second key from center line 85 degrees 42 min 51 sec and angle between third and fourth key from center line 85 degrees 42 min 51 sec. Internal keys 180 degrees apart

Material:

Steel comp 4130 or steel comp 4340

Material Specification:

Mil-s-18729 military specification 1st material response or ams 6415 assn standard 2nd material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Dod-p-16232 military specification single treatment response

Style Designator:

Key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A022b0

Mil-std (military Standard):

Mil-s-18729 spec.