

View Online at <https://aerobasegroup.com/nsn/5310-01-215-3799>

Thread Pitch Diameters:

+0.5657/+0.5687 inches

Thread Direction:

Right-hand

Counterbore Diameter:

0.610 inches second end and 0.614 inches second end

Drive Point Depth:

Between 0.060 inches and 0.080 inches

Nut Style:

Round

Nut Diameter:

Between 0.997 inches and 1.000 inches

Nut Thickness:

Between 0.300 inches and 0.310 inches

Drive Point Width:

Between 0.100 inches and 0.120 inches

Drive Point Quantity:

4

Nut Counterbore Depth:

0.060 inches boss

Thread Series:

Uns

Thready Qty Per Inch (tpi):

32

Hardness Rating:

24.0 rockwell c

Thread Size:

0.586 inches

Material:

Steel comp 1015 or steel comp 1016 or steel comp 1017 or steel comp 1018 or steel comp 1019 or steel comp 1020 or steel comp 1021 or steel comp 1022 or steel comp 1023 or steel comp 1524 or steel comp 1025 or steel comp 1527 or steel comp 1029 or steel comp 1030 or steel comp 1031 or steel comp 1033 or steel comp 1034 or steel comp 1035 or steel comp 1212 or steel comp 1213 or steel comp 1115 or steel comp 1116 or steel comp 1117 or steel comp 1118 or steel comp 1215

Material Specification:

66 federal standard all material responses

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2, class 2 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A021a0