

View Online at <https://aerobasegroup.com/nsn/5310-01-219-7200>

Thread Class:

3b

Thread Direction:

Right-hand

Head Style:

Flat countersunk reverse keyed

Head Diameter:

0.656 inches

Key Length:

0.104 inches

Head Height:

0.104 inches

Nut Style:

Blind rivet w/smooth round shank

Nut Diameter:

Between 0.409 inches and 0.413 inches

Nut Length:

Between 0.985 inches and 1.015 inches

Err Default:

+0.256 to 0.331 inches

Shank End Type:

Open

Thread Series:

Unc

Thready Qty Per Inch (tpi):

18

Thread Size:

0.312 inches

Head Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 1108 or steel comp 1110

Material Specification:

Aisi assn standard all material responses

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 1, cl 3 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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