

View Online at <https://aerobasegroup.com/nsn/5310-01-238-1509>

Thread Class:

3b

Thread Direction:

Right-hand

Head Style:

Elliptical countersunk

Head Height:

0.040 inches

Locking Feature:

Prevailing torque all metal design

Counterbore Diameter:

0.255 inches except threads and 0.258 inches except threads

Head Major Diameter:

Between 0.4176 inches and 0.4400 inches

Head Minor Diameter:

0.3500 inches

Lubrication:

Dry film lubricant

Nut Style:

Blind rivet w/smooth round shank

Nut Diameter:

Between 0.325 inches and 0.327 inches

Nut Length:

Between 1.077 inches and 1.107 inches

Nut Grip Range:

+0.220/+0.280 inches

Nut Counterbore Depth:

0.221 inches except threads

Shank End Type:

Open

Thread Series:

Unjf

Thready Qty Per Inch (tpi):

28

Thread Size:

0.2500 inches

Head Major Countersink Angle:

Between 75.0 degrees and 77.0 degrees

Head Minor Countersink Angle:

Between 59.0 degrees and 61.0 degrees

Material:

Steel comp 304 or steel comp 305

Material Specification:

Qq-s-763, cond a federal specification all material responses

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Specification Data:

80205-nas1734 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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