

View Online at <https://aerobasegroup.com/nsn/5310-01-259-6364>

Hole Diameter:

Between 1.2500 inches and 1.2515 inches

Shoulder Diameter:

Between 1.4389 inches and 1.4399 inches

Outside Diameter:

Between 1.615 inches and 1.635 inches

Shoulder Height:

Between 0.015 inches and 0.025 inches

Material Thickness:

Between 0.057 inches and 0.062 inches

Surface Finish:

100.0 microinches all surfaces

Special Features:

Chamfered both sides of boss 0.025 in. Min and 0.035 in. Maximum by 45 degrees

Material:

Copper alloy 642 or copper alloy 630

Material Specification:

Qq-c-465 federal specification 1st material response or qq-c-465 federal specification 2nd material response or ams 4640 assn standard 2nd material response

Style Designator:

Shouldered

Specification Data:

80205-nas77 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A022b0