

View Online at <https://aerobasegroup.com/nsn/5310-01-277-3194>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Head Style:**

Flat countersunk reverse keyed

**Head Diameter:**

0.323 inches

**Key Length:**

0.063 inches

**Head Height:**

0.063 inches

**Nut Style:**

Blind rivet w/smooth round shank

**Nut Diameter:**

Between 0.185 inches and 0.189 inches

**Nut Length:**

Between 0.610 inches and 0.640 inches

**Err Default:**

+0.201/+0.241 inches

**Shank End Type:**

Open

**Thread Series:**

Unc

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.138 inches

**Head Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp 430

**Material Specification:**

Astm a276 assn standard single material response or astm a580 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35, type 2 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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