

View Online at <https://aerobasegroup.com/nsn/5310-01-317-7411>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Counterbore Diameter:**

2.346 inches nut and 2.351 inches nut

**Drive Point Depth:**

Between 0.312 inches and 0.342 inches

**Nut Style:**

Round

**Nut Diameter:**

Between 3.245 inches and 3.250 inches

**Nut Thickness:**

1.000 inches

**Drive Point Quantity:**

2

**Drive Point Diameter:**

Between 0.186 inches and 0.193 inches

**Thread Series:**

Uns

**Thready Qty Per Inch (tpi):**

18

**Hardness Rating:**

Between 200.0 brinell standard and 240.0 brinell standard

**Thread Size:**

2.360 inches

**Special Features:**

8.0 microin od, rockwell c scale 40.0 min, 45.0 max; two int grooves; three ext flats 120.0 degrees apart; coat w/drying type preservative oil

**Material:**

Steel comp 8640

**Material Specification:**

Qq-s-624 federal specification single material response

**Surface Treatment:**

Phosphate manganese

**Surface Treatment Specification:**

Dod-p-16232, type m, class 1 military specification single treatment response

**Test Data Document:**

96906-mil-std-6868 standard (includes industry or association standards, individual manufactureer standards, etc.).

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A021a0

**Mil-std (military Standard):**

spec.