

View Online at <https://aerobasegroup.com/nsn/5310-01-317-7411>

Thread Class:

3b

Thread Direction:

Right-hand

Counterbore Diameter:

2.346 inches nut and 2.351 inches nut

Drive Point Depth:

Between 0.312 inches and 0.342 inches

Nut Style:

Round

Nut Diameter:

Between 3.245 inches and 3.250 inches

Nut Thickness:

1.000 inches

Drive Point Quantity:

2

Drive Point Diameter:

Between 0.186 inches and 0.193 inches

Thread Series:

Uns

Thready Qty Per Inch (tpi):

18

Hardness Rating:

Between 200.0 brinell standard and 240.0 brinell standard

Thread Size:

2.360 inches

Special Features:

8.0 microin od, rockwell c scale 40.0 min, 45.0 max; two int grooves; three ext flats 120.0 degrees apart; coat w/drying type preservative oil

Material:

Steel comp 8640

Material Specification:

Qq-s-624 federal specification single material response

Surface Treatment:

Phosphate manganese

Surface Treatment Specification:

Dod-p-16232, type m, class 1 military specification single treatment response

Test Data Document:

96906-mil-std-6868 standard (includes industry or association standards, individual manufactureer standards, etc.).

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A021a0

Mil-std (military Standard):

spec.