

View Online at <https://aerobasegroup.com/nsn/5310-01-343-4225>

**Hole Diameter:**

Between 0.390 inches and 0.395 inches

**Outside Diameter:**

Between 0.560 inches and 0.570 inches

**External Prebent Key Length:**

0.050 inches

**External Tapered Key Width:**

Between 0.320 inches and 0.330 inches

**External Prebent Key Width:**

Between 0.140 inches and 0.145 inches

**Distance From Centerline To Inside Of Prebent Key:**

Between 0.140 inches and 0.145 inches

**Material Thickness:**

Between 0.028 inches and 0.036 inches

**Angle Between External Keys:**

Between 58.0 degrees and 62.0 degrees

**External Prebent Key Angle:**

15.0 degrees

**Surface Finish:**

32.0 microinches top

**Heat Treatment:**

Stress relieved

**Material:**

Steel comp 321

**Material Specification:**

Ams 5510 assn standard single material response

**Style Designator:**

270 degree locking key

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A022b0