

View Online at <https://aerobasegroup.com/nsn/5310-01-344-6734>

Thread Class:

3b

Thread Direction:

Right-hand

Head Style:

Flat countersunk undercut

Head Diameter:

0.656 inches

Head Height:

0.104 inches

Nut Style:

Blind rivet w/smooth round shank

Nut Diameter:

Between 0.399 inches and 0.413 inches

Nut Length:

Between 1.610 inches and 1.640 inches

Err Default:

+0.481/+0.556 inches

Shank End Type:

Closed

Thread Series:

Unc

Thready Qty Per Inch (tpi):

18

Thread Size:

0.312 inches

Head Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp 1108 or steel comp 1110

Material Specification:

Qq-s-633 assn standard all material responses

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, cl2, ty2 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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