

View Online at <https://aerobasegroup.com/nsn/5310-01-344-8252>

**Hole Diameter:**

Between 0.320 inches and 0.325 inches

**Outside Diameter:**

Between 0.495 inches and 0.505 inches

**External Prebent Key Length:**

0.050 inches

**External Tapered Key Width:**

Between 0.280 inches and 0.290 inches

**External Prebent Key Width:**

Between 0.140 inches and 0.145 inches

**Distance From Centerline To Inside Of Prebent Key:**

Between 0.100 inches and 0.110 inches

**Material Thickness:**

Between 0.028 inches and 0.036 inches

**Angle Between External Keys:**

Between 58.0 degrees and 62.0 degrees

**External Prebent Key Angle:**

15.0 degrees

**Surface Finish:**

32.0 microinches top

**Heat Treatment:**

Stress relieved

**Material:**

Steel comp 321

**Material Specification:**

Ams 5510 assn standard single material response

**Style Designator:**

90 degree locking key

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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