

View Online at <https://aerobasegroup.com/nsn/5310-01-344-8252>

Hole Diameter:

Between 0.320 inches and 0.325 inches

Outside Diameter:

Between 0.495 inches and 0.505 inches

External Prebent Key Length:

0.050 inches

External Tapered Key Width:

Between 0.280 inches and 0.290 inches

External Prebent Key Width:

Between 0.140 inches and 0.145 inches

Distance From Centerline To Inside Of Prebent Key:

Between 0.100 inches and 0.110 inches

Material Thickness:

Between 0.028 inches and 0.036 inches

Angle Between External Keys:

Between 58.0 degrees and 62.0 degrees

External Prebent Key Angle:

15.0 degrees

Surface Finish:

32.0 microinches top

Heat Treatment:

Stress relieved

Material:

Steel comp 321

Material Specification:

Ams 5510 assn standard single material response

Style Designator:

90 degree locking key

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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