

View Online at <https://aerobasegroup.com/nsn/5310-01-391-4155>

**Thread Class:**

2b

**Thread Direction:**

Right-hand

**Locking Feature:**

Prevailing torque all metal design

**Pilot Diameter:**

Between 0.717 inches and 0.725 inches

**Pilot Length:**

Between 0.220 inches and 0.225 inches

**Counterbore Diameter:**

0.253 inches nut and 0.263 inches nut

**Nut Style:**

Spline

**Nut Diameter:**

Between 0.869 inches and 0.879 inches

**Nut Height:**

Between 0.426 inches and 0.438 inches

**Nut Counterbore Depth:**

0.015 inches nut and 0.021 inches nut

**Thread Series:**

Unc

**Features Provided:**

Casehardened

**Thready Qty Per Inch (tpi):**

20

**Thread Size:**

0.250 inches

**Countersink Angle:**

120.0 degrees nut

**Material:**

Steel comp 1211 or steel comp 1212 or steel comp 1213 or steel comp 12114

**Material Specification:**

Qq-s-637 federal specification single material response

**Surface Treatment:**

Cadmium and chromate

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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