

View Online at <https://aerobasegroup.com/nsn/5310-01-391-4155>

Thread Class:

2b

Thread Direction:

Right-hand

Locking Feature:

Prevailing torque all metal design

Pilot Diameter:

Between 0.717 inches and 0.725 inches

Pilot Length:

Between 0.220 inches and 0.225 inches

Counterbore Diameter:

0.253 inches nut and 0.263 inches nut

Nut Style:

Spline

Nut Diameter:

Between 0.869 inches and 0.879 inches

Nut Height:

Between 0.426 inches and 0.438 inches

Nut Counterbore Depth:

0.015 inches nut and 0.021 inches nut

Thread Series:

Unc

Features Provided:

Casehardened

Thready Qty Per Inch (tpi):

20

Thread Size:

0.250 inches

Countersink Angle:

120.0 degrees nut

Material:

Steel comp 1211 or steel comp 1212 or steel comp 1213 or steel comp 1214

Material Specification:

Qq-s-637 federal specification single material response

Surface Treatment:

Cadmium and chromate

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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