

View Online at <https://aerobasegroup.com/nsn/5310-01-460-1823>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Head Style:**

Flat

**Head Diameter:**

Between 0.422 inches and 0.452 inches

**Head Height:**

0.043 inches

**Nut Style:**

Blind rivet w/hex shank

**Nut Length:**

Between 0.579 inches and 0.609 inches

**Err Default:**

+0.205/+0.245 inches

**Shank End Type:**

Open

**Width Across Flats:**

0.296 inches

**Thread Series:**

Unc

**Thready Qty Per Inch (tpi):**

20

**Thread Size:**

0.250 inches

**Material:**

Steel comp 1108 or steel comp 1110

**Material Specification:**

Aisi assn standard all material responses

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1, class 3 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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