Blind Rivet Self-locking Nut - Page 1 of 2

AeroBase Group

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Thread Class:	
3b	
Thread Direction:	
Right-hand	
Head Style:	
Eliptical countersunk	
Head Height:	
0.058 inches	
Locking Feature:	
Prevailing torque all metal design	
Head Major Diameter:	
Between 0.773 inches and 0.797 inches	
Head Minor Diameter:	
0.655 mils	
Dry film lubricant	
Nut Style:	
Blind rivet w/smooth round shank	
Nut Diameter:	
Between 0.612 inches and 0.614 inches	
Nut Length:	
Between 1.779 inches and 1.809 inches	
Nut Grip Range:	
+0.920/+0.940 inches	
Shank End Type:	
Open	
Tempurature Rating:	
450.0 degrees fahrenheit	
Thread Series:	
Unjf	
Thready Qty Per Inch (tpi):	
20	
Thread Size:	
0.500 inches	
Head Major Countersink Angle:	
Between 75.0 degrees and 77.0 degrees	
Head Minor Countersink Angle:	
Between 59.0 degrees and 61.0 degrees	
Product Name:	
Nut, self-locking, blind rivet, elliptical head, 450 degrees f	
Special Features:	
Dry film lube is on threads only; tensile strength 21, 110 lbs min; torque out in 860 lbs min; push out 2, 28	0 lbs min

## NSN 5310-01-586-2687

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Material:

Steel comp 304 and steel comp 305

## **Material Specification:**

Qq-s-763, cond a type 304 federal specification single material response or qq-s-763, cond a, type 305 federal specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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## Demilitarization:

No

Fiig:

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