

View Online at <https://aerobasegroup.com/nsn/5315-00-006-0927>

First End Style:

Chamfered

Head Style:

Knurled no. 1

Diameter:

Between 0.2490 inches and 0.2498 inches

Undercut Diameter:

Between 0.200 inches and 0.220 inches

Under Head Length:

Between 0.760 inches and 0.820 inches

Undercut Width:

Between 0.040 inches and 0.080 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.078 inches and 0.083 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.080 inches and 0.100 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Features Provided:

Casehardened

Hardness Rating:

42.0 rockwell c and 46.0 rockwell c

First End Taper Angle:

45.0 degrees

Pin Head Diameter:

Between 0.300 inches and 0.340 inches

Surface Finish:

16.0 microinches long shank

Special Features:

Head, pointed, .010 in. Porm .030 in. Spher r; head angle, .88 degrees porm .92 deg

Height:

Between 0.160 inches and 0.200 inches

Material:

Steel comp o2

Material Specification:

Sae assn standard single material response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0