

View Online at <https://aerobasegroup.com/nsn/5315-00-007-5244>

**First End Style:**

Chamfered

**Second End Style:**

Radius

**Shank Length:**

0.340 inches

**Shoulder Diameter:**

Between 0.31225 inches and 0.31275 inches

**Shank Diameter:**

Between 0.248 inches and 0.249 inches

**Overall Length:**

0.870 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

0.075 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.097 inches

**Second End Corner Radius:**

0.100 inches

**First End Taper Length:**

0.030 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

23.0 rockwell c

**First End Location:**

Shank end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

32.0 microinches shoulder end

**Material:**

Steel comp 1095

**Material Specification:**

Ams 5132 assn standard single material response

**Surface Treatment:**

Oxide

**Surface Treatment Specification:**

Ams 2485 assn standard single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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