

View Online at <https://aerobasegroup.com/nsn/5315-00-007-5244>

First End Style:

Chamfered

Second End Style:

Radius

Shank Length:

0.340 inches

Shoulder Diameter:

Between 0.31225 inches and 0.31275 inches

Shank Diameter:

Between 0.248 inches and 0.249 inches

Overall Length:

0.870 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

0.075 inches

Distance From Centerline Of Hole To End Of Pin:

0.097 inches

Second End Corner Radius:

0.100 inches

First End Taper Length:

0.030 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

23.0 rockwell c

First End Location:

Shank end

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches shoulder end

Material:

Steel comp 1095

Material Specification:

Ams 5132 assn standard single material response

Surface Treatment:

Oxide

Surface Treatment Specification:

Ams 2485 assn standard single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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