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**Thread Class:**

3a

**Taper Length:**

Between 0.520 inches and 0.530 inches

**Taper Minor Diameter:**

0.389 inches

**Taper Major Diameter:**

Between 0.475 inches and 0.485 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.033 inches and 0.040 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.300 inches and 0.310 inches

**Thread Size:**

0.312 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Chromium

**Surface Treatment Specification:**

Qq-c-320 class 2 federal specification single treatment response

**Style Designator:**

Threaded at small end

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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