

View Online at <https://aerobasegroup.com/nsn/5315-00-024-7957>

First End Style:

Chamfered

Overall Length:

Between 1.177 inches and 1.197 inches

Diameter:

Between 0.2490 inches and 0.2495 inches

Effective Length:

Between 1.000 inches and 1.005 inches

Undercut Diameter:

Between 0.215 inches and 0.245 inches

Undercut Width:

Between 0.028 inches and 0.031 inches

Second Undercut Width:

Between 0.028 inches and 0.031 inches

First End Taper Length:

Between 0.021 inches and 0.041 inches

Second End Relationship With First End:

Identical

Hardness Rating:

40.0 rockwell c and 45.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Surface Finish:

16.0 microinches outside diameter

Material:

Steel comp 8640

Material Specification:

Sae assn standard single material response

Surface Treatment:

Phosphate manganese or phosphate zinc

Surface Treatment Specification:

Mil-p-16232 military specification all treatment responses

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-p-16232 spec.