

View Online at <https://aerobasegroup.com/nsn/5315-00-032-1618>

First End Style:

Chamfered

Head Style:

Fillister countersunk

Under Head Length:

Between 0.870 inches and 0.910 inches

First Step Diameter:

Between 0.200 inches and 0.220 inches

First Step Length:

Between 0.625 inches and 0.655 inches

Second Step Diameter:

Between 0.149 inches and 0.151 inches

Second Step Length:

Between 0.235 inches and 0.265 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Hardness Rating:

30.0 rockwell c and 35.0 rockwell c

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Pin Head Diameter:

Between 0.248 inches and 0.249 inches

Head Countersink Angle:

Between 35.0 degrees and 45.0 degrees

Height:

Between 0.125 inches and 0.155 inches

Material:

Steel comp 410

Material Specification:

Ams 5613 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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