

View Online at <https://aerobasegroup.com/nsn/5315-00-032-5610>

**First End Style:**

Chamfered

**Head Style:**

Flush

**Diameter:**

Between 0.7495 inches and 0.7505 inches

**Effective Length:**

Between 0.995 inches and 1.000 inches

**Undercut Diameter:**

0.704 inches

**Under Head Length:**

1.980 inches

**Undercut Width:**

0.046 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.251 inches and 0.258 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.380 inches

**First End Taper Length:**

0.490 inches

**First End Taper Angle:**

7.0 degrees

**Pin Head Diameter:**

1.000 inches

**Surface Finish:**

16.0 microinches outside diameter

**Height:**

Between 0.090 inches and 0.100 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

St+58-301, 98897 mfr ref single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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