NSN 5315-00-046-3851

Headed Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-046-3851 First End Style: Chamfered **Head Style:** Flat chamfer **Under Head Length:** 2.090 inches First Step Diameter: Between 0.3115 inches and 0.3119 inches First Step Length: Between 1.860 inches and 1.880 inches **Second Step Diameter:** Between 0.302 inches and 0.307 inches Second Step Length: Between 0.210 inches and 0.230 inches First End Taper Length: Between 0.010 inches and 0.020 inches **Hardness Rating:** 39.0 rockwell c and 49.0 rockwell c First End Taper Angle: 45.0 degrees Pin Head Diameter: 0.625 inches Surface Finish: 32.0 microinches shoulder end **Special Features:** 0.065 in. Min 0.072 in. Maximum diameter hole drilled through second step on center line 0.130 in. Min 0.140 in. Maximum Ig from chamfered end, solid film lubricant/molykote/ on shoulder Height: 0.080 inches Material: Steel comp 420 **Material Specification:** Qq-s-763 federal specification single material response **Surface Treatment:** Nickel **Surface Treatment Specification:** Mil-c-26074 cl2 grb military specification single treatment response **Style Designator:** Shoulder Shelf Life:

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N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-c-26074 spec.