

View Online at <https://aerobasegroup.com/nsn/5315-00-052-6664>

First End Style:

Chamfered

Head Style:

Dee

Distance From Centerline To Flat:

Between 0.275 inches and 0.280 inches

Diameter:

Between 0.405 inches and 0.406 inches

Effective Length:

Between 0.873 inches and 0.881 inches

Undercut Diameter:

Between 0.380 inches and 0.384 inches

Under Head Length:

0.969 inches

Undercut Width:

Between 0.029 inches and 0.032 inches

Second Undercut Width:

0.062 inches

Second Undercut Diameter:

0.375 inches

First End Taper Length:

0.020 inches

First End Taper Angle:

45.0 degrees

Pin Head Diameter:

0.562 inches

Surface Finish:

12.0 microinches shank end

Height:

0.093 inches

Material:

Steel comp 4340

Material Specification:

Mil-s-5000, cond d military specification single material response

Surface Treatment:

Chromium

Surface Treatment Specification:

Qq-c-320, cl 2 federal specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-5000 spec.