

View Online at <https://aerobasegroup.com/nsn/5315-00-053-1268>

**First End Style:**

Chamfered

**Second End Style:**

Slotted

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.219 inches

**Shank Length:**

0.343 inches

**Shoulder Diameter:**

0.190 inches

**Shank Diameter:**

Between 0.1402 inches and 0.1405 inches

**Overall Length:**

Between 0.552 inches and 0.562 inches

**Internal Drive Style:**

Slot

**Second End Slot Width:**

Between 0.030 inches and 0.040 inches

**First End Taper Length:**

0.094 inches

**Second End Slot Depth:**

Between 0.060 inches and 0.070 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**First End Location:**

Shank end

**First End Taper Angle:**

60.0 degrees

**Surface Finish:**

63.000 microinches large shank

**Material:**

Steel comp w110

**Material Specification:**

Qq-t-580 federal specification single material response

**Surface Treatment:**

Oxide

**Surface Treatment Specification:**

Mil-c-13924 cl 2 military specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-c-13924 spec.