

View Online at <https://aerobasegroup.com/nsn/5315-00-055-4655>

First End Style:

Chamfered

Second End Style:

Square

Shank Length:

Between 0.510 inches and 0.550 inches

Shoulder Diameter:

Between 0.370 inches and 0.375 inches

Shank Diameter:

Between 0.230 inches and 0.250 inches

Overall Length:

Between 1.620 inches and 1.660 inches

First End Taper Length:

0.070 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

30.0 rockwell c and 36.0 rockwell c

Second Shank Diameter:

Between 0.245 inches and 0.250 inches

First End Location:

Short shank end

First End Taper Angle:

30.0 degrees

Surface Finish:

125.000 microinches

Second Shank Length:

Between 1.050 inches and 1.070 inches

Material:

Steel comp 4140

Surface Treatment:

Phosphate manganese and phosphate zinc

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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