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**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

0.140 inches

**Second Hole Diameter:**

0.140 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.215 inches

**Center To Center Distance Between Holes:**

1.820 inches

**Pinlength:**

2.250 inches

**Pindiameter:**

Between 0.4970 inches and 0.5000 inches

**First End Taper Length:**

0.109 inches

**Second End Relationship With First End:**

Identical

**First End Taper Angle:**

15.0 degrees

**Material:**

Steel comp 1117 or steel comp 1118

**Material Specification:**

Qq-s-633 federal specification all material responses

**Surface Treatment:**

Cadmium or zinc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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