

View Online at <https://aerobasegroup.com/nsn/5315-00-060-9463>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.375 inches

Shank Length:

0.437 inches

Shoulder Diameter:

0.370 inches

Shank Diameter:

0.250 inches

Overall Length:

1.062 inches

First End Taper Length:

0.113 inches

Second End Taper Length:

0.500 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Thread Size:

0.250 inches

First End Location:

Shank end

First End Taper Angle:

45.0 degrees

Surface Finish:

125.000 microinches

Second End Taper Angle:

9.4 degrees

Special Features:

2 steps 180 degrees apart located on shoulder chamfer 0.250 in. Across flats 0.353 in. Wide

Material:

Steel comp e4340 or steel comp 4340 or steel comp 4140 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-5626 military specification 3rd material response or mil-s-6049 military specification 4th material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416 type 1 cl 3 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-5000 spec.