

View Online at <https://aerobasegroup.com/nsn/5315-00-061-9042>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Shank Length:**

Between 0.570 inches and 0.610 inches

**Shoulder Diameter:**

Between 0.370 inches and 0.375 inches

**Shank Diameter:**

Between 0.230 inches and 0.250 inches

**Overall Length:**

Between 1.680 inches and 1.720 inches

**First End Taper Length:**

Between 0.060 inches and 0.080 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

30.0 rockwell c and 35.0 rockwell c

**Second Shank Diameter:**

Between 0.245 inches and 0.250 inches

**First End Location:**

Short shank end

**First End Taper Angle:**

30.0 degrees

**Surface Finish:**

125.000 microinches

**Second Shank Length:**

Between 1.050 inches and 1.070 inches

**Material:**

Steel comp 4140

**Material Specification:**

Astm a322 assn standard single material response or astm a331 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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