

View Online at <https://aerobasegroup.com/nsn/5315-00-065-6450>

First End Style:

Chamfered

Second End Style:

Square

Shoulder Width Across Flats:

0.188 inches

Overall Length:

2.175 inches

First Step Diameter:

Between 0.290 inches and 0.310 inches

First Step Length:

Between 0.050 inches and 0.070 inches

Second Step Diameter:

Between 0.1880 inches and 0.1885 inches

Second Step Length:

Between 0.300 inches and 0.320 inches

Third Step Diameter:

Between 0.184 inches and 0.186 inches

Third Step Length:

0.340 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.065 inches and 0.070 inches

Distance From Centerline Of Hole To End Of Pin:

0.185 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Not identical

First End Location:

Long end

First End Taper Angle:

45.0 degrees

Special Features:

Long shank end has 0.184 in. Dia; two-step end not plated

Material:

Steel

Material Specification:

Ams 5613 assn standard single material response

Surface Treatment:

Chromium

Surface Treatment Specification:

Ams 2406 assn standard single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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