

View Online at <https://aerobasegroup.com/nsn/5315-00-065-6453>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Shoulder Width Across Flats:**

0.188 inches

**Overall Length:**

2.200 inches

**First Step Diameter:**

Between 0.290 inches and 0.310 inches

**First Step Length:**

Between 0.030 inches and 0.050 inches

**Second Step Diameter:**

Between 0.1880 inches and 0.1885 inches

**Second Step Length:**

Between 0.300 inches and 0.320 inches

**Third Step Diameter:**

Between 0.184 inches and 0.186 inches

**Third Step Length:**

0.320 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.065 inches and 0.070 inches

**Distance From Centerline Of Hole To End Of Pin:**

1.000 inches

**First End Taper Length:**

Between 0.020 inches and 0.040 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Long end

**First End Taper Angle:**

Between 43.0 degrees and 47.0 degrees

**Special Features:**

Long end has 0.183 in. Min, 0.185 in. Maximum dia

**Material:**

Steel

**Material Specification:**

Ams 5613 assn standard single material response

**Surface Treatment:**

Chromium

**Surface Treatment Specification:**

Ams 2406 assn standard single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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