

View Online at <https://aerobasegroup.com/nsn/5315-00-065-6455>

**First End Style:**

Square

**Shoulder Width Across Flats:**

0.1660 inches

**Overall Length:**

2.005 inches

**First Step Diameter:**

Between 0.290 inches and 0.310 inches

**First Step Length:**

Between 0.040 inches and 0.050 inches

**Second Step Diameter:**

Between 0.1660 inches and 0.1665 inches

**Second Step Length:**

Between 0.200 inches and 0.220 inches

**Third Step Diameter:**

Between 0.162 inches and 0.164 inches

**Third Step Length:**

0.075 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.065 inches and 0.070 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.150 inches

**Second End Relationship With First End:**

Identical

**First End Location:**

Both ends

**Surface Finish:**

32.0 microinches outside diameter

**Special Features:**

Dia of long shank end is 0.1825 in. Min, 0.1845 in. Max

**Material:**

Steel

**Material Specification:**

Ams 5613 assn standard single material response

**Surface Treatment:**

Chromium

**Surface Treatment Specification:**

Ams 2406 assn standard single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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