

View Online at <https://aerobasegroup.com/nsn/5315-00-072-4166>

**First End Style:**

Chamfered

**Second End Style:**

Pointed

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.620 inches

**Shank Length:**

0.620 inches

**Shoulder Width Across Flats:**

0.375 inches

**Shank Diameter:**

Between 0.184 inches and 0.186 inches

**Overall Length:**

1.960 inches

**First End Taper Length:**

0.030 inches

**Second End Taper Length:**

0.160 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

40.0 rockwell c and 47.0 rockwell c

**Thread Size:**

0.190 inches

**Second Shank Diameter:**

Between 0.184 inches and 0.186 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

32.0 microinches large shank

**Second End Taper Angle:**

60.0 degrees

**Second Shank Length:**

0.620 inches

**Special Features:**

Tapered end location

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Chromium

**Surface Treatment Specification:**

Mil-c-23422 cl 2 type 2 military specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-c-23422 spec.