

View Online at <https://aerobasegroup.com/nsn/5315-00-077-3380>

**First End Style:**

Chamfered

**Second End Style:**

Pointed

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.400 inches

**Shank Length:**

0.500 inches

**Shoulder Diameter:**

Between 0.620 inches and 0.630 inches

**Shank Diameter:**

Between 0.309 inches and 0.312 inches

**Overall Length:**

1.440 inches

**First End Taper Length:**

0.016 inches

**Second End Taper Length:**

0.290 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.312 inches

**Second Shank Diameter:**

Between 0.360 inches and 0.365 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

15.0 degrees

**Second End Taper Angle:**

30.0 degrees

**Second Shank Length:**

0.780 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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