

View Online at <https://aerobasegroup.com/nsn/5315-00-078-0966>

First End Style:

Chamfered

Shank Length:

Between 0.360 inches and 0.380 inches

Shoulder Diameter:

Between 0.308 inches and 0.309 inches

Shank Diameter:

Between 0.2475 inches and 0.2485 inches

Overall Length:

Between 8.140 inches and 8.190 inches

First End Taper Length:

Between 0.020 inches and 0.050 inches

Second End Relationship With First End:

Identical

Hardness Rating:

30.0 rockwell c and 38.0 rockwell c

Second Shank Diameter:

Between 0.2475 inches and 0.2485 inches

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches large shank

Second Shank Length:

Between 0.360 inches and 0.380 inches

Material:

Stainless steel

Material Specification:

Ams 5613 assn standard single material response

Surface Treatment:

Chromium

Surface Treatment Specification:

Ams 2406 assn standard single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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