## NSN 5315-00-078-0966

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-00-078-0966

First End Style:
Chamfered
Shank Length:
Between 0.360 inches and 0.380 inches
Shoulder Diameter:
Between 0.308 inches and 0.309 inches
Shank Diameter:
Between 0.2475 inches and 0.2485 inches
Overall Length:
Between 8.140 inches and 8.190 inches
First End Taper Length:
Between 0.020 inches and 0.050 inches
Second End Relationship With First End:
Identical
Hardness Rating:
30.0 rockwell c and 38.0 rockwell c
Second Shank Diameter:
Between 0.2475 inches and 0.2485 inches
First End Location:
Both ends
First End Taper Angle:
45.0 degrees
Surface Finish:
63.0 microinches large shank
Second Shank Length:
Between 0.360 inches and 0.380 inches
Material:
Stainless steel
Material Specification:
Ams 5613 assn standard single material response
Surface Treatment:
Chromium
Surface Treatment Specification:
Ams 2406 assn standard single treatment response
Style Designator:
Shoulder
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

## NSN 5315-00-078-0966

Headless Shoulder Pin - Page 2 of 2

**Fiig:** A212a0

