## NSN 5315-00-085-2261

Headless Shoulder Pin - Page 1 of 2



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First End Style:

Chamfered

Second End Style:

Square

Thread Class:

3b

## **Thread Direction:**

**Right-hand** 

Thread Length:

2.620 inches

Shank Length:

0.500 inches

Shoulder Diameter:

0.875 inches

Shank Diameter:

## 0.7217 inches

**Overall Length:** 

11.000 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.250 inches and 0.256 inches

Distance From Centerline Of Hole To End Of Pin:

4.875 inches

First End Taper Length:

0.060 inches

Thready Qty Per Inch (tpi):

14

Second End Relationship With First End:

Not identical

Hardness Rating:

33.0 rockwell c and 38.0 rockwell c

Thread Size:

0.875 inches

Second Shank Diameter:

0.749 inches

First End Location:

Unthreaded end

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches large shank

## NSN 5315-00-085-2261

Headless Shoulder Pin - Page 2 of 2

Second Shank Length:

7.880 inches

Material:

Steel comp 4140

Surface Treatment:

Chromium

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

