

View Online at <https://aerobasegroup.com/nsn/5315-00-096-7415>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.267 inches

**Shank Length:**

Between 0.313 inches and 0.813 inches

**Shoulder Width Across Flats:**

0.250 inches

**Shank Diameter:**

0.188 inches

**Overall Length:**

1.219 inches

**Undercut Diameter:**

Between 0.150 inches and 0.175 inches

**Undercut Width:**

Between 0.046 inches and 0.062 inches

**First End Taper Length:**

0.015 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**Second Shank Diameter:**

0.188 inches

**First End Location:**

Shank end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

16.0 microinches large shank

**Second Shank Length:**

Between 0.313 inches and 0.813 inches

**Material:**

Steel comp 1010 or steel comp 1015 or steel comp 1016 or steel comp 1018 or steel comp 1020

**Material Specification:**

Astm a108 assn standard all material responses

**Surface Treatment:**

Phosphate

**Style Designator:**

Undercut

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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