

View Online at <https://aerobasegroup.com/nsn/5315-00-096-7415>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.267 inches

Shank Length:

Between 0.313 inches and 0.813 inches

Shoulder Width Across Flats:

0.250 inches

Shank Diameter:

0.188 inches

Overall Length:

1.219 inches

Undercut Diameter:

Between 0.150 inches and 0.175 inches

Undercut Width:

Between 0.046 inches and 0.062 inches

First End Taper Length:

0.015 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

Second Shank Diameter:

0.188 inches

First End Location:

Shank end

First End Taper Angle:

45.0 degrees

Surface Finish:

16.0 microinches large shank

Second Shank Length:

Between 0.313 inches and 0.813 inches

Material:

Steel comp 1010 or steel comp 1015 or steel comp 1016 or steel comp 1018 or steel comp 1020

Material Specification:

Astm a108 assn standard all material responses

Surface Treatment:

Phosphate

Style Designator:

Undercut

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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