## NSN 5315-00-104-7976

Headless Shoulder Pin - Page 1 of 2



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First End Style:
Chamfered
Shank Length:
Between 0.110 inches and 0.140 inches
Shoulder Diameter:
Between 0.240 inches and 0.260 inches
Shank Diameter:
Between 0.1865 inches and 0.1870 inches
Overall Length:
Between 0.380 inches and 0.410 inches
Undercut Diameter:
Between 0.160 inches and 0.165 inches
Undercut Width:
Between 0.040 inches and 0.055 inches
Second Undercut Width:
Between 0.105 inches and 0.150 inches
Second Undercut Diameter:
Between 0.160 inches and 0.165 inches
First End Taper Length: Between 0.015 inches and 0.035 inches
Second End Relationship With First End:
Identical
Second Shank Diameter:
Between 0.1865 inches and 0.1870 inches
First End Location:
Both ends
First End Taper Angle:
Between 43.0 degrees and 47.0 degrees
Second Shank Length:
Between 0.105 inches and 0.150 inches
Material:
Steel comp 347
Material Specification:
Ams 5646 assn standard single material response
Style Designator:
Undercut
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

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Fiig: A212a0

